

Zehner-Einer plus Zehner und Platzhalter links

___ + 20 = 75

___ + 60 = 75

___ + 70 = 93

___ + 40 = 97

___ + 10 = 21

___ + 10 = 33

___ + 20 = 94

___ + 10 = 92

___ + 40 = 71

___ + 30 = 96

___ + 10 = 72

___ + 50 = 98

___ + 50 = 96

___ + 10 = 94

___ + 60 = 81



___ + 10 = 93

___ + 20 = 66

___ + 10 = 94

___ + 10 = 91

___ + 10 = 67

___ + 30 = 99

___ + 10 = 97

___ + 10 = 64

___ + 10 = 99

___ + 30 = 86

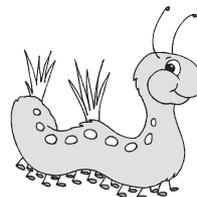
___ + 30 = 83

___ + 20 = 49

___ + 10 = 81

___ + 50 = 96

___ + 10 = 89



___ + 20 = 34

___ + 10 = 87

___ + 80 = 98

___ + 50 = 86

___ + 10 = 56

___ + 20 = 46

___ + 20 = 67

___ + 60 = 73

___ + 30 = 52

___ + 10 = 98

___ + 40 = 54

___ + 40 = 92

___ + 20 = 96

___ + 80 = 91

___ + 70 = 83